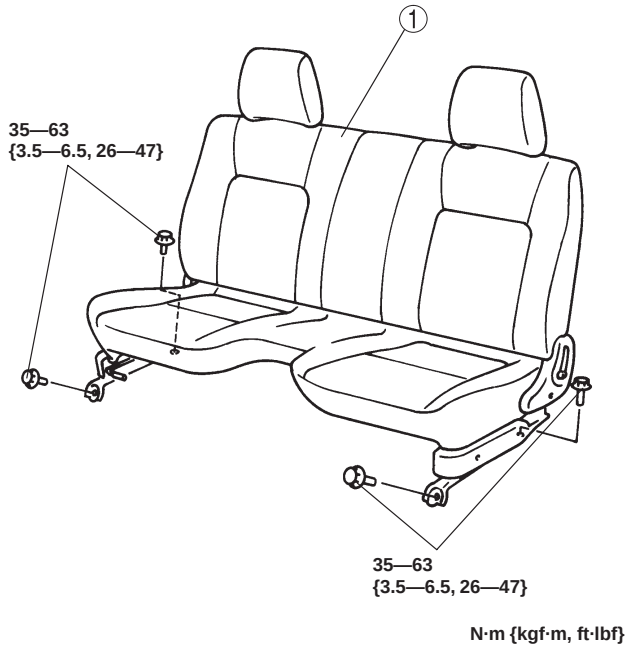


SEAT

FRONT SEAT REMOVAL/INSTALLATION

Bench Seat

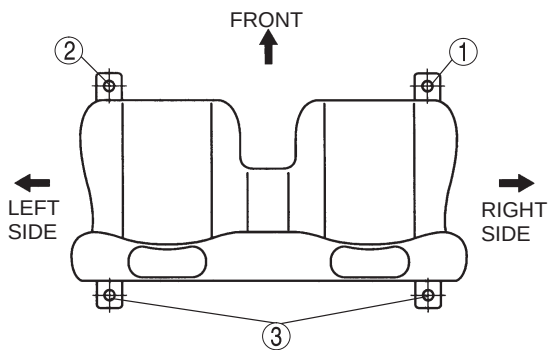
1. Remove as indicated in the table.
2. Install in the reverse order of removal.



1	Front seat + Installation note
---	-----------------------------------

Front seat installation note

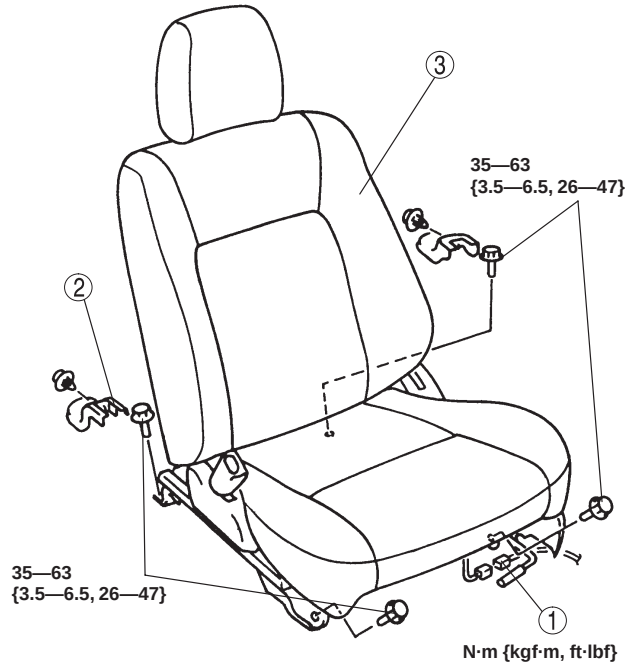
1. To install the seat, tighten the bolts in the order indicated in the figure.



2. Verify that the seat slider is securely locked in position before fully tightening the bolts.
3. After installing the seat, slide it forward and backward and verify that the seat slider securely locks in position.

Bucket Seat

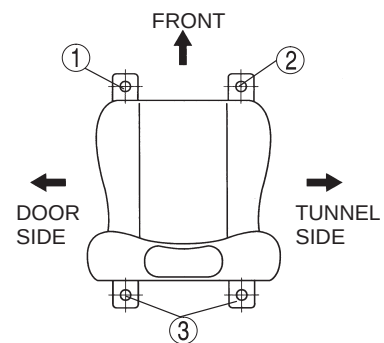
1. Disconnect the negative battery cable.
2. Remove in the order indicated in the table.
3. Install in the reverse order of removal.



1	Connector
2	Cover
3	Front seat + Installation note

Front seat installation note

1. To install the seat, tighten the bolts in the order indicated in the figure.



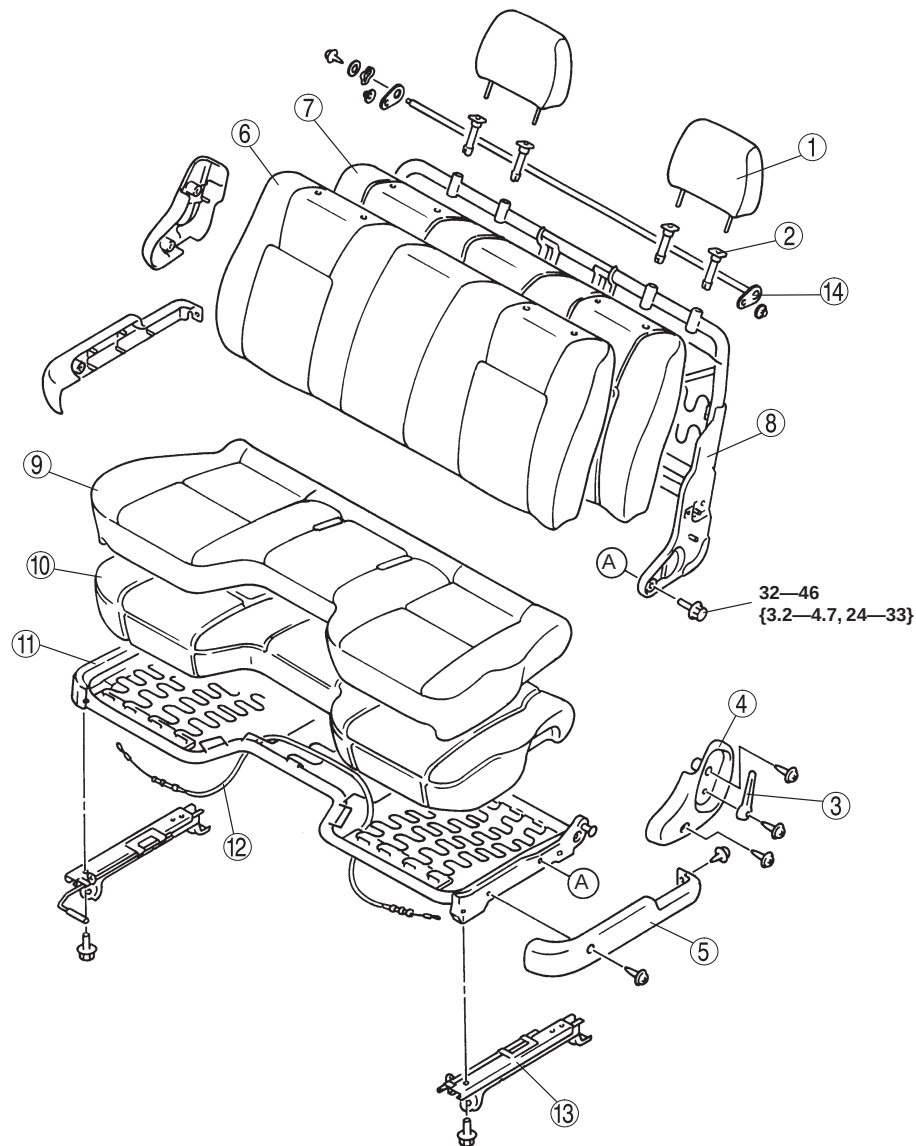
2. Verify that the seat slider is securely locked in position before fully tightening the bolts.
3. After installing the seat, slide it forward and backward and verify that the seat slider securely locks in position.

SEAT

FRONT SEAT DISASSEMBLY/ASSEMBLY

Bench Seat

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.



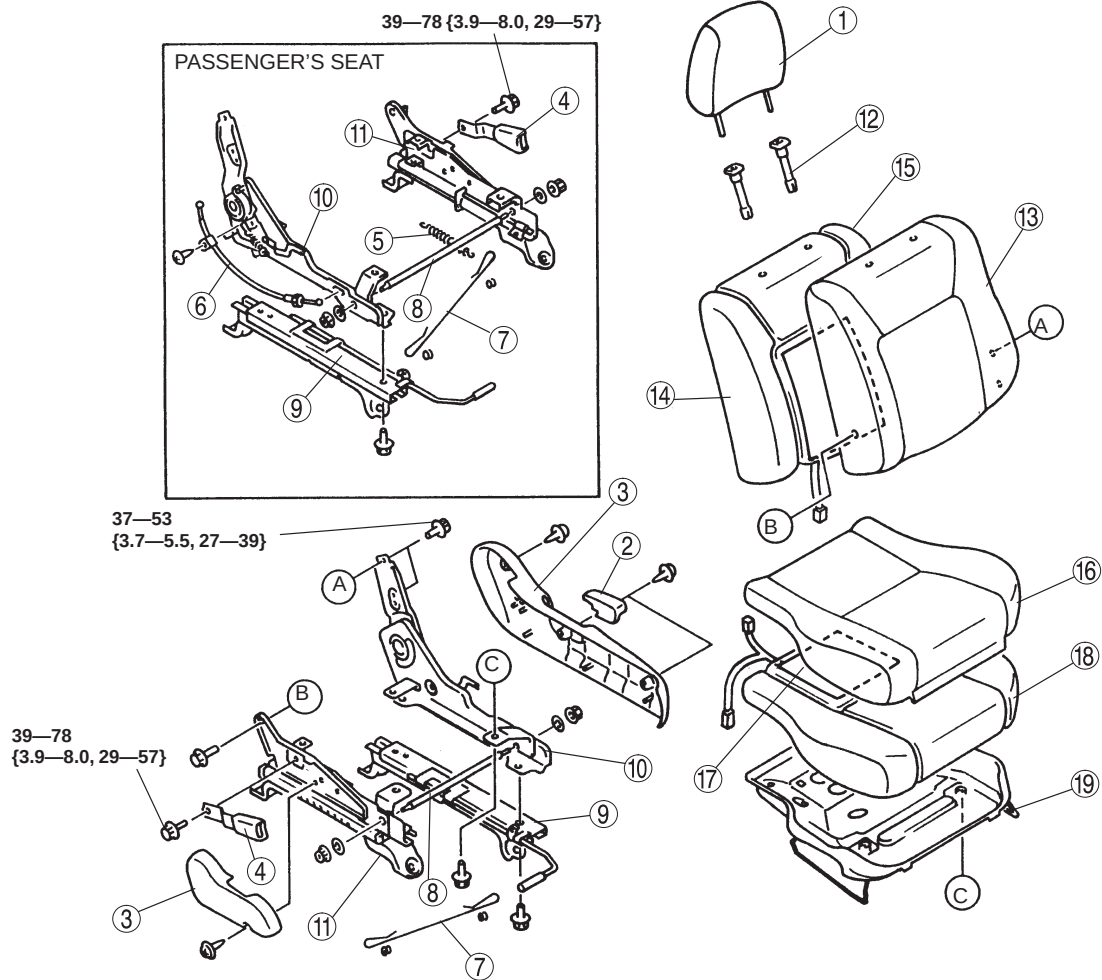
N·m {kgf·m, ft·lbf}

1	Headrest
2	Pole guide
3	Recliner lever
4	Side cover
5	Lower cover
6	Seat back trim
7	Seat back pad

8	Seat back frame
9	Seat cushion trim
10	Seat cushion pad
11	Seat cushion frame
12	Cable
13	Slide adjuster
14	Connecting rod

Bucket Seat

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.
3. When removing the cable (passenger's seat), adjust the cable. (Refer to CABLE ADJUSTMENT.)



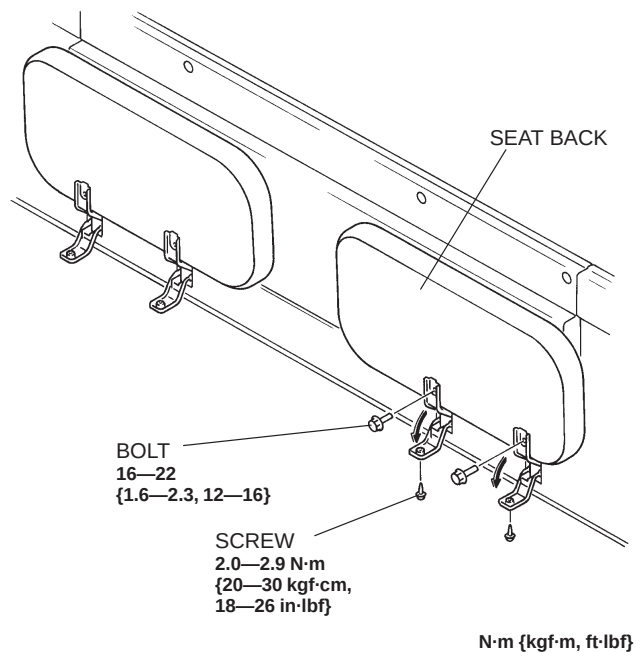
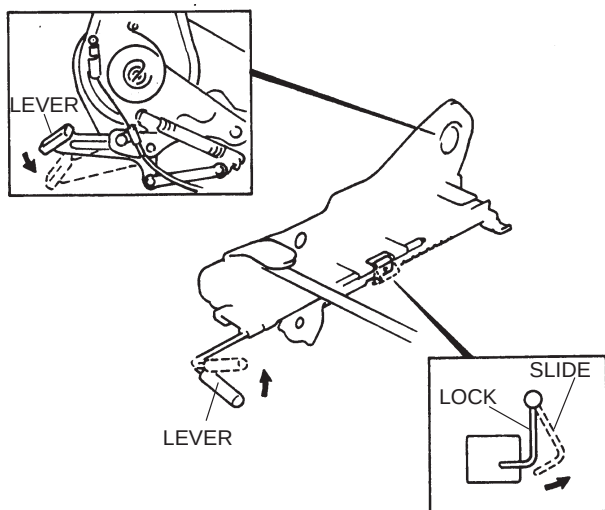
N·m {kgf·m, ft·lbf}

1	Headrest
2	Recliner lever
3	Side cover
4	Front buckle
5	Spring (stretch cab)
6	Cable (stretch cab)
7	Wire
8	Connecting rod
9	Slide adjuster No.1
10	Slide adjuster No.2

11	Slide adjuster No.3
12	Pole guide
13	Seat back trim
14	Seat back warmer unit (Europe only)
15	Seat back pad
16	Seat cushion trim
17	Seat cushion warmer unit (Europe only)
18	Seat cushion pad
19	Seat cushion frame

CABLE ADJUSTMENT

- Verify the slide adjuster slides and locks smoothly when the slide adjuster lever is operated.

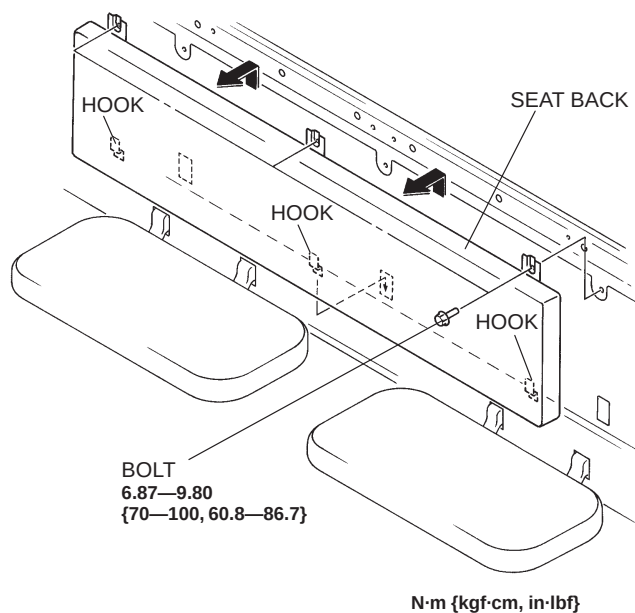


REAR SEAT REMOVAL/INSTALLATION

Stretch Cab

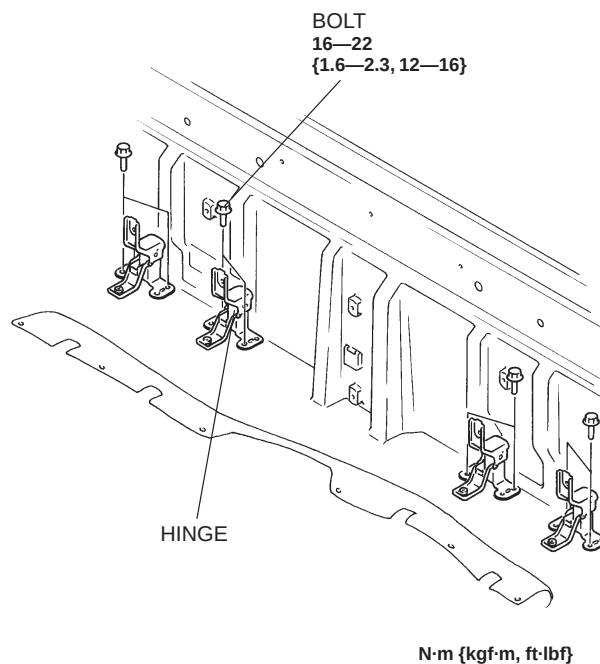
Seat back

1. Remove the back upper trim.
2. Remove the bolts.
3. Lift the seat back up in the direction of the arrow, then unhook it from the body.



Hinge

1. Remove the back lower trim. (Refer to TRIM, BACK LOWER TRIM REMOVAL/INSTALLATION.)
2. Remove the fasteners, and then turn over the floor covering.
3. Remove the bolts, and then remove the hinge.



Seat cushion

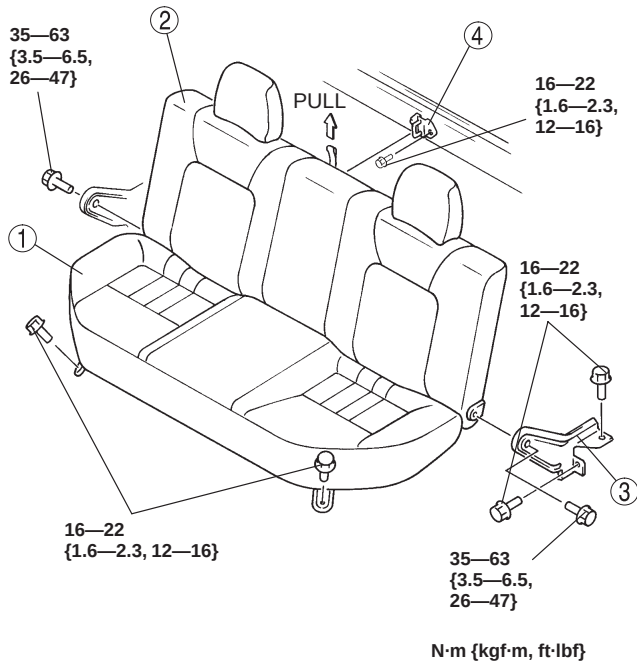
1. Lift up the rear seat cushion.
2. Remove the screws.
3. Remove the bolts, and then remove the seat cushion.

SEAT

Double Cab

1. Remove in the order indicated in the table.
2. Install in the reverse order of removal.

1	Seat cushion trim
2	Seat cushion pad



1	Seat cushion
2	Seat back + Installation note
3	Hinge
4	Striker

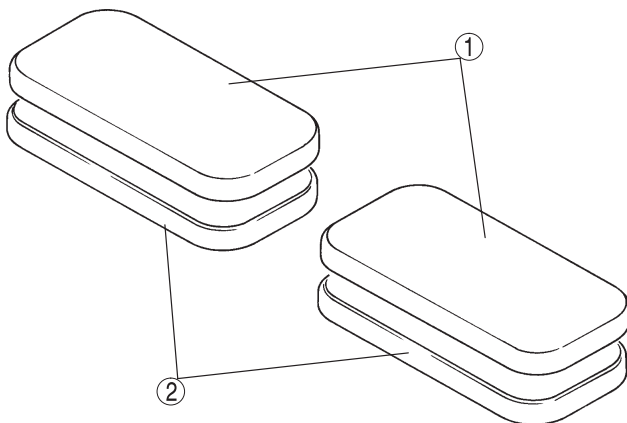
Seat back installation note

- After installing the seat back, verify that it securely locks to the striker.

REAR SEAT DISASSEMBLY/ASSEMBLY

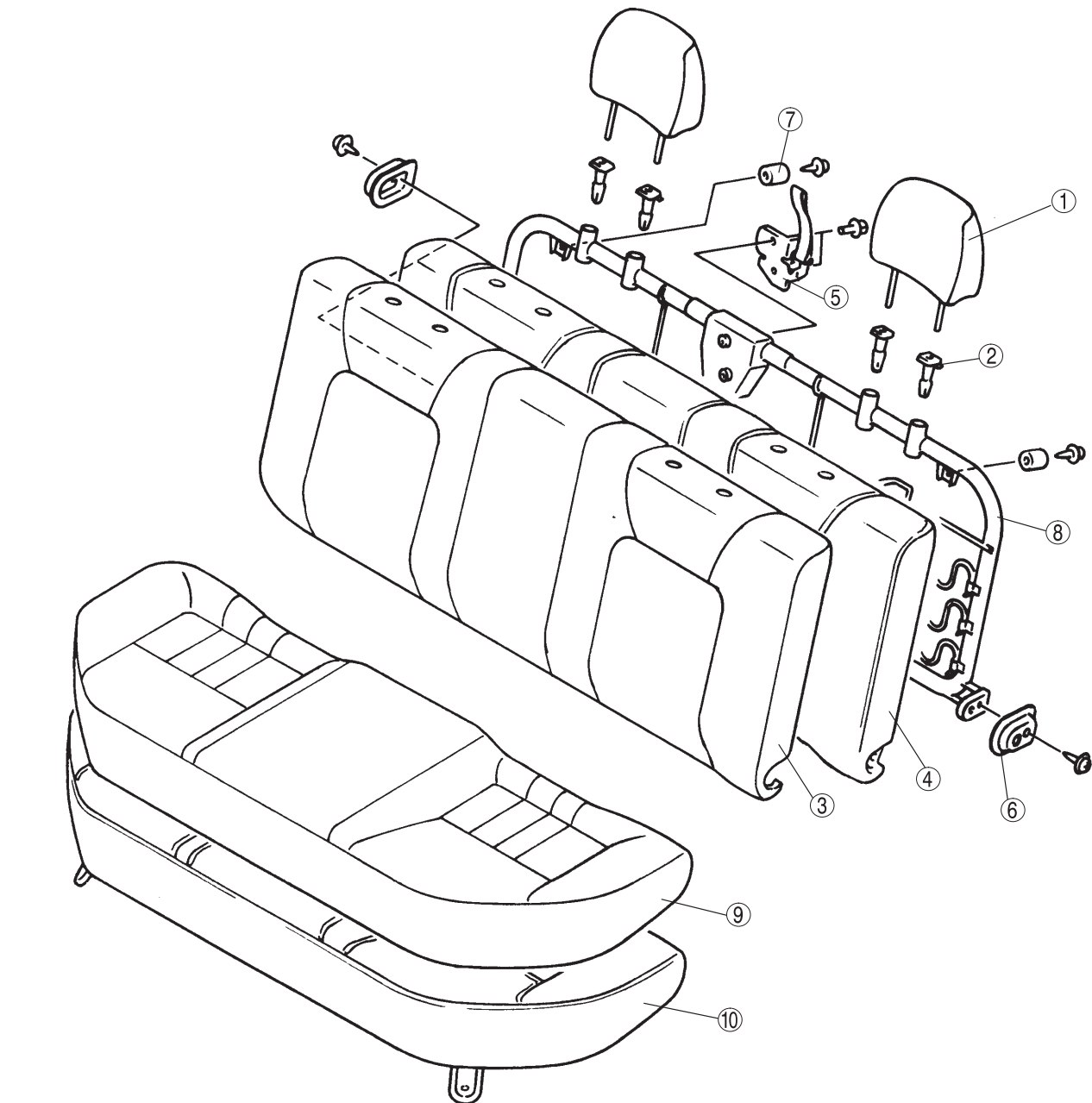
Stretch Cab

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.



Double Cab

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.

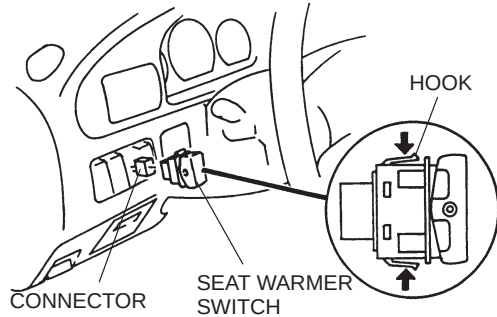


1	Headrest
2	Pole guide
3	Seat back trim
4	Seat back pad
5	Rear back catch

6	Side cover
7	Stopper
8	Seat back frame
9	Seat cushion trim
10	Seat cushion pad

SEAT WARMER SWITCH REMOVAL

1. Disconnect the negative battery cable.
2. Insert your hand under the dashboard near the fuse block, grasp the hooks of the seat warmer switch and pull it forward to remove it.
3. Disconnect the seat warmer switch connector, and then remove the seat warmer switch.



SEAT WARMER SWITCH INSTALLATION

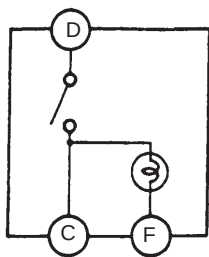
1. Connect the seat warmer switch connector.
2. Insert the seat warmer switch in the hole to install it.
3. Connect the negative battery cable.

SEAT WARMER SWITCH INSPECTION

1. Remove the seat warmer switch. (Refer to SEAT WARMER SWITCH REMOVAL.)
2. Inspect for continuity between the seat warmer switch terminals using an ohmmeter.

○—○ : Continuity ○—⊕—○ : Bulb

Switch position	Terminal		
	D	C	F
On	○—○	○—⊕—○	○—○
Off	○—○	○—⊕—○	○—○

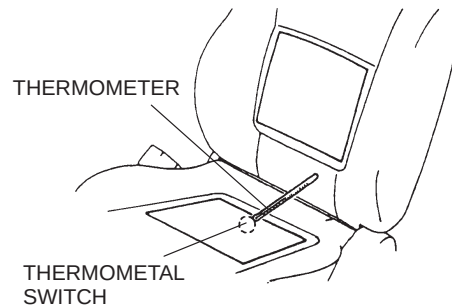
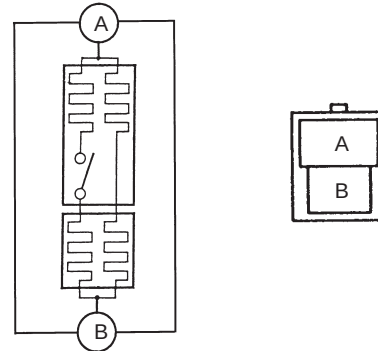


*	C	*
F	D	*

3. If not as specified, replace the seat warmer switch.

SEAT WARMER UNIT INSPECTION

1. Remove the front seat. (Refer to FRONT SEAT REMOVAL/INSTALLATION, Bucket Seat.)
2. Inspect seat warmer unit at room temperature of **20 °C {68 °F}**.
3. Apply battery positive voltage to the seat warmer unit terminal A, connect the ground to terminal B, and measure the temperature of the thermometal switch with a thermometer.



4. When the temperature of the thermometal switch is **approximately 40 °C {104 °F}**, inspect the resistance between the seat warmer unit terminals using an ohmmeter. Verify that the resistance changes from **approximately 4.8 Ω** to **approximately 13.0 Ω**.
5. Remove battery positive voltage from seat warmer unit terminals.
6. When the temperature of the thermometal switch is **approximately 30 °C {86 °F}**, inspect the resistance between the seat warmer unit terminals using an ohmmeter. Verify that the resistance changes from **approximately 13.0 Ω** to **approximately 4.8 Ω**.
7. If any of the above-mentioned steps are not as specified, replace the seat back pad (with seat warmer unit) and seat cushion pad (with seat warmer unit).